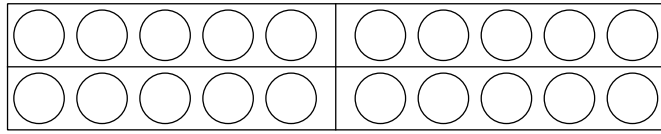


Addition mit Zehnerüberschreitung



$4 + 5 = \underline{\quad}$

$2 + 13 = \underline{\quad}$

$2 + 17 = \underline{\quad}$

$7 + 5 = \underline{\quad}$

$11 + 7 = \underline{\quad}$

$10 + 1 = \underline{\quad}$

$10 + 8 = \underline{\quad}$

$10 + 3 = \underline{\quad}$

$8 + 12 = \underline{\quad}$

$13 + 4 = \underline{\quad}$

$5 + 12 = \underline{\quad}$

$1 + 12 = \underline{\quad}$

$1 + \underline{\quad} = 12$

$\underline{\quad} + 9 = 12$

$\underline{\quad} + 1 = 9$

$6 + \underline{\quad} = 12$

$16 + 2 = \underline{\quad}$

$10 + 7 = \underline{\quad}$

$2 + 10 = \underline{\quad}$

$7 + \underline{\quad} = 20$

$\underline{\quad} + 10 = 15$

$\underline{\quad} + 14 = 19$

$16 + \underline{\quad} = 20$

$2 + \underline{\quad} = 17$

